

PROBOND 20-UP
UNIVERSAL PRIMER

TECHNICAL DATA

DESCRIPTION: Probond 20-UP Universal Primer is a true “Universal Primer” that can be used on most surfaces. This coating may be recoated in the same day with most types of finishes. It has excellent adhesion and may be used as a tie-coat between solvent sensitive paints and strong solvent coatings like vinyls and epoxies. Probond 20-UP may be applied to properly prepared steel, concrete, plaster, glass, ceramic tile, aluminum, fiberglass and wood. All rust inhibitive pigments used in this coating are non-toxic.

RECOMMENDED USES: Most surfaces.

FINISH: Flat

VOLUME SOLIDS: 39% \pm 2%

V.O.C.: 4.37 lbs. per gallon

SUGGESTED THICKNESS: 2 mils

THEORETICAL COVERAGE: 625 square feet per gallon per dry mil

COLORS: White, Red, Gray (special colors available)

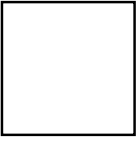
FLASH POINT: 80 degrees F. (27 degrees C.)

PACKAGING: 1 unit = 1 gallon

SHIPPING WEIGHT: 1 gallon = 11 pounds

All technical advice, recommendations and services are to be rendered by the Seller gratis. They are based on technical data which the Seller believes to be reliable, and are intended for use by persons having skill and know-how, at their own discretion and risk. Seller assumes no responsibility for results obtained or damages incurred from their use by Buyer in whole or in part. Such recommendation, technical advice or services are not to be taken as a license to operate under or intended to suggest infringement of any existing patent.

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Application Data

SURFACE PREPARATION: The performance of this primer will be in direct proportion to the degree of surface preparation. All rust, dirt, loose paint and other contaminants should be removed.

COMPATIBILITY: Can be topcoated with acrylics, epoxies, vinyls, alkyds and polyurethane enamels.

TEMPERATURES: Maximum Service Temperature is 200 degrees F. (93 degrees C.)

CURE TIME: To touch: 15 minutes at 75 degrees F. (24 degrees C.) and 50% R.H. To recoat: 1-24 hours, depending on solvents in coating.

APPLICATION: Brush or spray. Airless spray: Use a fluid tip with .013" or larger orifice. Spray at 2000 psi.

THINNER: Parker #P32T

CLEAN UP: Xylol

RESISTANCE: Weather--very good; chemical--good (with appropriate topcoat)

CAUTION: It is recommended that the personnel observe good personal hygiene. Certain personnel may be sensitive to various types of resins which may cause dermatitis. Do not use in confined space or closed area without adequate ventilation. This product may be irritating to eyes and skin. Avoid contact with liquid components and keep liquid from touching tool handles and clothes. Use coveralls, goggles, rubber gloves or protective cream. Always wash thoroughly with soap and warm water after use. Should accidental eye contact occur, wash thoroughly with water and consult a physician immediately. US Department of Labor approved material data sheet for this coating is available upon request.

LIMITED WARRANTY: The Manufacturer warrants this product to be free from defects in material and workmanship under normal use and service for a period of one year of the date of purchase. The Manufacturer's sole liability shall be limited to replacing this product if, within one year of the date of purchase, it is shown to be defective. THIS WARRANTY IS EXPRESSLY IN LIEU OF ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING THE WARRANTIES OF MERCHANTABILITY AND FITNESS OF PURPOSE. THE MANUFACTURER SHALL NOT BE LIABLE FOR INDIRECT, INCIDENTAL, CONSEQUENTIAL OR OTHER DAMAGES OF ANY KIND. This warranty shall not be extended, altered or varied except by a written instrument signed by the Manufacturer.